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Title:	Responsible Care Policy			

Responsible Care Policy

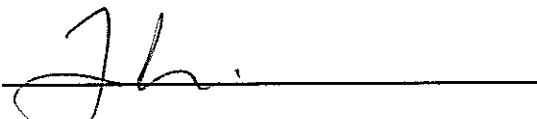
Safe Handling, Inc. is committed to continuous improvement in protecting the environment, maintaining the health, safety, and security of its employees, and minimizing any adverse impact of our operations on the communities where we work.

This will be achieved by:

- Complying with all applicable federal, state, and local environmental, health, safety, and security (EHS&S) regulations and our other related requirements
- Protecting the products we handle and preventing pollution in the environment
- Involving employees in environmental, health, safety, and security efforts
- Establishing procedures and auditing compliance
- Providing training and education
- Identifying risks and reducing hazards
- Developing goals and measuring progress
- Maintaining openness with stakeholders

Each Safe Handling employee is responsible for helping to implement this Responsible Care policy. We take our EHS&S commitments seriously and any willful or habitual violation of this policy will be considered cause for dismissal.

Approved by:



 Ford Reiche, President

- Referenced in EHS&S Manual
- Included in Safety Manual
- Posted in office lobby
- Available on SHI website